

VERIFICATION OF TRANSLATION

I, Junichi Kawashima, of ISONO INTERNATIONAL PATENT OFFICE, Sabo-kaikan Annex, 7-4, Hirakawa-cho 2-chome, Chiyoda-ku, Tokyo, Japan, am the translator of the attached document, which is an English translation for the prior document (JP2001-012740) and I state that this is a true translation to the best of my knowledge and belief.

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Date: January 25, 2005

(translation)

JAPAN PATENT OFFICE

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[ITEM] Abstract 1

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[TITLE OF THE INVENTION] Fuel Cell System and Humidification Method

[SCOPE OF CLAIMS]

[CLAIM 1] A fuel cell system comprising:

5 a fuel cell which conducts power generation by an electrochemical reaction
between a fuel gas supplied to an anode and an oxidant gas supplied to a cathode; and
 a humidifying apparatus which humidifies a gas by a water permeable
membrane;

 wherein the humidifying apparatus has a first humidifier which has a non-
10 porous water permeable membrane for humidifying the fuel gas supplied to the anode
with an off-gas including moisture discharged from the fuel cell.

[CLAIM 2] A fuel cell system according to claim 1, wherein the humidifying
apparatus has a second humidifier which has a porous water permeable membrane for
humidifying the oxidant gas supplied to the cathode with the off-gas.

15 [CLAIM 3] A fuel cell according to claim 2, wherein the fuel cell, the first
humidifier and the second humidifier are disposed in series relative to a direction of
flow of the off-gas.

[CLAIM 4] A method for humidifying a fuel gas and an oxidant gas both
supplied to a fuel cell at a humidifying apparatus, the method comprising the steps of:

20 introducing an off-gas including moisture, which is discharged from the fuel
cell, into the humidifying apparatus;

 receiving the moisture from the off-gas by the fuel gas through a non-porous
water permeable membrane at the humidifying apparatus;

 receiving the moisture from the off-gas by the oxidant gas through a water
25 permeable membrane at the humidifying apparatus; and

 supplying the fuel gas and oxidant gas both humidified to the fuel cell.

[CLAIM 5] A fuel system according to one of claim 1 through claim 4, wherein said non-porous water permeable membrane comprises a membrane utilizing ion hydration.

[CLAIM 6] A fuel cell system according to one of claim 1 through claim 5,
5 wherein said porous water permeable membrane comprises a membrane utilizing capillary condensation.

[DETAILED DESCRIPTION OF THE INVENTION]

[0001]

10 [TECHNICAL FIELDS TO WHICH THE INVENTION PERTAINS]

The present invention relates to a fuel cell system including a humidifying apparatus, which supplies the humidified fuel and oxidant gases to the fuel cell, and its humidification method.

[0002]

15 A solid-electrolyte fuel cell (hereinafter referred to as a fuel cell), which has been developed in recent years as a power source for electrical vehicles, generates electrical power by utilizing the electrochemical reaction of the fuel and oxidant gases. The fuel gas is ionized at the anode and the oxidant gas is ionized at the cathode. The ions of fuel gas (proton, hydrogen ion) travel by means of the solid-electrolyte
20 membrane and react with the oxygen ions at the cathode to produce water, thus generating electrical power.

As one of the parameters governing the efficiency of the power generation of fuel cell, the ion conductivity of hydrogen ion is given, which travels in the solid-electrolyte membrane. The higher the ion conductivity is, the more the electrical
25 power generation resulting from the electrochemical reaction will be, since the number of hydrogen ions which can travel in the solid-electrolyte membrane per time increases.

On the other hand, when the ion conductivity is low, the amount of electrical power generation will decrease, since the number of hydrogen ions which can travel in the solid-electrolyte membrane per time decreases.

[0003]

5 Several inventions related to raising the ion conductivity of solid-electrolyte membrane have been provided and a humidifying apparatus for fuel cell, for example, is disclosed in the patent gazette Japanese Laid-Open Patent 8-273687.

10 In the humidifying apparatus according to Japanese Laid-Open Patent 8-273687, the fuel gas is humidified by the cooling fluid of the fuel cell and the drying of the solid-electrolyte membrane is prevented by supplying the humidified fuel gas to the fuel cell. The humidifying apparatus is equipped with the hollow fiber membrane. The fuel gas flows inside the hollow fiber membrane and the water flows outside it. This hollow fiber membrane is capable of separating the liquid phase outside the hollow fiber membrane and the gas phase inside it, and permeating the moisture from the side of liquid phase with higher water vapor partial pressure to the side of gas phase, which has relatively lower water vapor partial pressure. The moisture moved from the side of liquid phase to the side of gas phase through the solid-electrolyte membrane is evaporated by the flow of fuel gas, thus converting the fuel gas into the humidified fuel gas containing a given amount of water vapor.

20 [0004]

[PROBLEM TO BE SOLVED BY THE INVENTION]

25 However, when the moisture contained in the off-gas discharged from the fuel cell is used for the humidification of fuel gas, gas molecules such as oxygen molecules possibly permeate the hollow fiber membrane depending on the type of hollow fiber membrane, since the off-gas is discharged with the oxidant gas containing the oxygen gas before reaction. If the oxygen gas in the off-gas permeates the hollow fiber

membrane and mixes with the fuel gas, the fuel gas containing the oxygen gas will be supplied to the anode. In this case, the fuel and oxygen gases possibly react to create heats with the platinum electrode of the anode as a catalyst before the electrochemical reaction, sometimes causing the degradation of the solid-electrolyte membrane and the platinum electrode. Further when this type of hollow fiber membrane is used, a purge line and a control device are required for purging the gas in the pipes at the starting of fuel cell, since the fuel and oxygen gases possibly mix through the hollow fiber membrane during the prolonged non-operation time period of fuel cell.

The optimization of humidifying means as the total fuel cell system has been anticipated, like an encouraged humidification of oxidant gas, so as to achieve the high efficiency of power generation by humidifying.

Therefore, the object of the present invention is to prevent the gas mixture in the humidifying apparatus provided for maintaining the ion conductivity of the solid-electrolyte membrane of fuel cell, and enable an efficient and stable humidification of the gas in the humidifying apparatus.

[0005]

[MEANS FOR SOLVING PROBLEM]

The present invention to address the above issues according to the appended claim 1 provides a fuel cell system, which has a fuel cell that generates electrical power by the electrochemical reaction between the fuel gas supplied to the anode and the oxidant gas supplied to the cathode and a humidifying apparatus that humidifies the gases with water permeable membranes. The fuel cell system includes a first humidifier, which is provided in the humidifying apparatus, and non-porous water permeable membranes, which are provided in the first humidifier and humidify the fuel gas supplied to the anode by means of the moisture contained off-gas discharged from the fuel cell.

The system thus enables an appropriate and enough humidification for the fuel gas. The non-porous water permeable membrane referred to is the membrane that does not have pores of the diameter of 10 nm but permeates only the moisture in a fluid with ion hydration. The non-porous water permeable membrane is capable of preventing the mixture of the fuel and oxidant gases reliably in the humidifying apparatus, since it will permeate only moisture even if the off-gas contains the oxidant gas before reaction.

[0006]

The present invention according to the appended claim 2 provides the fuel cell system according to claim 1, in which the humidifying apparatus has a second humidifier, and the second humidifier has porous water permeable membranes, which humidify the oxidant gas supplied to the cathode by means of the off-gas.

The system thus enables an enough humidification for the fuel gas. The porous water permeable membrane referred to is the membrane that has a large number of water molecule permeable pores (for example the diameter of 10 nm) and for example, permeates the moisture in a fluid with capillary condensation. The porous water permeable membrane is capable of not only permeating moisture rapidly but also humidifying without the degradation of the water permeable membrane even if the temperature of oxidant gas is high by pressurized compression, since it has a good heat resistance. Therefore, it will enable a sufficient and stable moisture supply to the fuel cell. Though the water permeable membrane possibly permeates the oxidant gas before reaction due to its porosity, it will not be problematic because the humidified gas is also the oxidant gas.

[0007]

The invention according to claim 3 provides the fuel cell system according to claim 2, in which the fuel cell system and the first and second humidifiers are disposed in series for the flow of the off-gas.

By disposing the fuel cell system and the first and second humidifiers in series,
5 the fuel and oxidant gases are humidified respectively with a simple structure, since the complex piping such as an off-gas distributor is not necessary. Either the first or second humidifier may come first relative to the fuel cell.

[0008]

The invention according to claim 4 provides a method of humidifying the fuel
10 and oxidant gases supplied to a fuel cell in a humidifying apparatus, including the introduction of the moisture contained off-gas discharged from the fuel cell into the humidifying apparatus, the moisture reception of the fuel gas from the off-gas through non-porous water permeable membranes in the humidifying apparatus, the moisture
15 reception of the oxidant gas from the off-gas through water permeable membranes in the humidifying apparatus, and the supply of the respective humidified fuel and oxidant gases to the fuel cell.

The humidifying apparatus, into which the off-gas has been introduced, is thus capable of humidifying the fuel gas through the non-porous water permeable membrane as well as preventing the mixture with the oxidant gas. And it can humidify
20 the oxidant gas with the water permeable membrane. Therefore, the humidifying apparatus is capable of supplying enough moisture to the fuel cell by means of both fuel and oxidant gases. The water permeable membrane for humidifying the oxidant gas may be either porous or non-porous.

[0009]

The invention according to claim 5 provides the humidifying apparatus according to one of claims 1 through 4, in which the non-porous water permeable membranes transport water by ion hydration.

This type of non-porous water permeable membrane does not permeate the gas molecules in the off-gas but only the moisture by ion hydration. Therefore, it is capable of humidifying the fuel gas as well as preventing the mixture of gases.

[0010]

The invention according to claim 6 provide the fuel cell system according to one of claims 1 through 5, in which the porous water permeable membranes permeate moisture by capillary condensation.

This type of porous water permeable membrane can permeate the water reliably by capillary condensation. It is also capable of humidifying stably even if the temperature of oxidant gas is high, since it has a good heat resistance.

[0011]

[MODE FOR CARRYING OUT THE INVENTION]

The preferred embodiment of the present invention will now be described in detail with reference to the accompanying drawings.

The overall structure of the fuel cell system according to the embodiment of the invention with the reference to FIG. 1.

A fuel cell system 1 includes a fuel cell 2, a humidifying apparatus 3, an air compressor 5 and a hydrogen storage tank 6.

[0012]

The fuel cell 2 employs the solid-electrolyte membrane and has a cathode 2a (oxygen electrode), to which the humidified air Aw is supplied as an oxidant gas, and an anode 2b (hydrogen electrode), to which the humidified hydrogen gas (hereinafter referred to as humidified hydrogen gas Hw) is supplied. It generates electrical power

by electrochemically reacting the humidified hydrogen gas Hw and the oxygen gas contained in the humidified air Aw supplied to the respective electrodes.

The humidified air Aw is produced from the low humid air Ad taken from the atmosphere by humidifying it in the humidifying apparatus 3 as well as compressing it
5 in the air compressor 5.

The humidified hydrogen gas Hw is produced from the hydrogen gas Hd loaded into the hydrogen storage tank 6 at a hydrogen gas station by humidifying it in the humidifying apparatus 3.

The humidification of the air Ad and hydrogen gas Hd by the humidifying
10 apparatus 3 is performed by receiving the moisture from the moisture-rich cathode off-gas COG discharged from the cathode 2a of the fuel cell 2. The details will be described later.

[0013]

At the cathode 2a of the fuel cell 2, the cathode off-gas COG containing much
15 water is produced, which is the reaction product of humidified hydrogen gas Hw and oxygen gas. The cathode off-gas COG is introduced into the humidifying apparatus 3 and then discharged into the atmosphere.

On the other hand, at the anode 2b, the anode off-gas AOG containing the hydrogen gas Hd before reaction is produced. The anode off-gas AOG is introduced
20 into an injector 7 of the hydrogen gas Hd and supplied to the fuel cell 2 again. When the anode off-gas AOG is discharged into the atmosphere, a valve 8 provided in the latter stage of the fuel cell 2 is opened.

[0014]

The structure and operation of the fuel cell 2 will be described.

The fuel cell 2 has the anode 2b and the cathode 2a, which sandwich the solid-electrolyte membrane (not shown). The electrodes having platinum group catalyst are provided for the respective anode and cathode. The humidified hydrogen gas H_w is flowed for the anode 2b and the humidified air A_w is flowed for the cathode 2a. As a solid-electrolyte membrane, a polymer membrane, for example, a proton exchange membrane, perfluorocarbon sulfonic acid membrane has been known. This solid-electrolyte membrane has many proton exchange bases in the polymer and provides high proton conductivity under the room temperature by saturating water content. Therefore, the proton (hydrogen ion) generated at the anode 2b can reach the cathode 2a traveling through the solid-electrolyte membrane easily. The proton reached the cathode 2a reacts with the oxygen ion generated at the anode 2b to produce water. The produced water is discharged through the outlet of the cathode 2a side as cathode off-gas COG along with the humidified air A_w , which contains elements before reaction. When the anode 2b and the cathode 2a are connected electrically through the external load to make a circuit, the electrons generated at the ionization of hydrogen will flow the circuit and the amount of electron will be the electrical power generation of the fuel cell 2.

[0015]

As the parameters governing the electrical power generated by the fuel cell 2, the number and size of cells including electrodes and solid-electrolyte membranes, the quantity of humidified hydrogen gas H_w and air A_w supplied and the proton conductivity of the solid-electrolyte membrane are given. Of these parameters the proton conductivity of the solid-electrolyte membrane will be described.

The proton conductivity shows the degree of freedom for a proton traveling in the solid-electrolyte membrane. The higher the proton conductivity is, the greater the reaction frequency of the proton (hydrogen ion) and the oxygen ion will be to result in

the increase of electrical power generation, since the proton (hydrogen ion) travels from the anode 2b to the cathode 2a more easily. On the other hand, the lower the proton conductivity is, the less the reaction of the proton (hydrogen ion) and the oxygen ion will be to result in the decrease of electrical power generation, since the permeability of proton decreases.

The proton conductivity will decrease when the solid-electrolyte membrane is dry. Therefore, the humidifying apparatus 3 according to the embodiment of the invention supplies the sufficient water to the solid-electrolyte membrane to increase the proton conductivity of the solid-electrolyte membrane by humidifying the hydrogen gas Hd and the air Ad, thus enabling the improvement of the efficiency of power generation and its stabilization.

[0016]

The humidifying apparatus 3 according to the embodiment of the invention will be described with the reference to FIG. 2, FIG. 3(a) and FIG. 3(b).

As shown in FIG. 2, the humidifying apparatus 3 has a first humidifier 31, which is placed near the fuel cell 2, and a second humidifier 32 placed after the first humidifier 31, relative to the flow direction of the cathode off-gas COG. The humidifying apparatus 3 is to humidify the anode 2b sufficiently with the off-gas (cathode off-gas COG) discharged from the fuel cell 2. As a matter of convenience, the cathode off-gas COG is referred to as moistening off-gas MG in the following explanation.

[0017]

The first humidifier 31, which is connected to the outlet of the cathode 2a of the fuel cell 2 with a pipe 21, humidifies the hydrogen gas Hd supplied by a pipe 24. The humidified hydrogen Hw is supplied to the anode 2b of the fuel cell 2 through a pipe 25.

As shown in FIGS. 3(a) and 3(b), the first humidifier 31 houses four pieces of hollow fiber membrane module 33 of cylinder-like shape and is of a rectangular parallelepiped. Both ends of the respective modules are held by distributors 34 and 35.

The hollow fiber membrane module 33 has a cylinder-like housing 36 and first
5 hollow fiber membranes P1, which are of a large number of water permeable membranes contained in the housing 36 in a bundle. The respective first hollow fiber membranes P1 have the outer diameter of a few tenths of millimeters and are placed in the housing 36 spaced each other to ensure the contact area for the hydrogen gas Hd flowing along outside the first hollow fiber membranes P1. The housing 36 has a
10 plurality of holes 37a and 37b on its circumference. The holes 37a serve as inlets, through which the hydrogen gas Hd enters the hollow fiber membrane module 33, and the holes 37b as outlets, through which the humidified hydrogen gas Hw leaves the hollow fiber membrane module 33. On the other hand, the moistening off-gas MG enters the hollow of the hollow fiber membranes P1 through one end surface 33a of
15 the hollow fiber membrane module 33 and leaves through another end surface 33b of the hollow fiber membrane module 33.

[0018]

On the side of the distributor 34 placed at one end is provided an off-gas inlet 38, which is for introducing the moistening off-gas MG traveled through the pipe 21
20 shown in FIG. 2 into each hollow fiber membrane module 33. Also on the top and base of it is provided a hydrogen outlet 39, which is for discharging the humidified hydrogen gas Hw. On the side of the distributor 35 placed at the other end is provided an off-gas outlet 40, which is for discharging the moistening off-gas MG traveled through the hollow fiber membrane module 33 into the pipe 22. Also on the top and
25 base of it a hydrogen inlet 41 is provided, which is for introducing the hydrogen gas

Hd into the hollow fiber membrane module 33. The hydrogen inlet 41 is connected to the pipe 24 shown in FIG. 2 and the hydrogen outlet 39 is connected to the pipe 25.

[0019]

The first hollow fiber membranes P1 provided in the first humidifier 31 are composed of polymer electrolyte membrane. This polymer electrolyte membrane is of ion hydration water permeable membrane and NAFION membrane of Du Pont is given as an example, which employs perfluoro carbon sulfonic acid. Since polymer electrolyte membrane of this type does not have the pores of the diameter of about 10 nm, which the porous polymer membrane to be described later has, it is capable of not permeating the elements except for the moisture contained in the moistening off-gas MG and the air Ad. The polymer electrolyte membrane has the hydrophobic main chain and the hydrophilic exchange base coexisted in the polymer structure. And the hydrophilic exchange base has ion hydration to catch the moisture by making hydrogen bond with the water molecules. Therefore, when the moistening off-gas MG containing much moisture flows inside the first hollow fiber membranes P1 composed of the polymer electrolyte membranes and the hydrogen gas Hd containing almost no moisture flows outside the first hollow fiber membranes P1 (see FIG. 3(a)), the water transport phenomenon will occur. The moisture contained in the moistening off-gas MG is gradually trapped on the inner circumferential surfaces of the first hollow fiber membranes P1 by ion hydration, permeating into the first hollow fiber membranes P1 and transferred to the outer circumferential surfaces. And the moisture oozed out on the outer circumferential surfaces is evaporated to be water vapor by the flow of the hydrogen gas Hd, which will mix with the hydrogen gas Hd to make the humidified hydrogen gas Hw.

In this connection, since the gases such as oxygen and nitrogen gases other than the moisture of the moistening off-gas MG can not pass through the polymer

electrolyte membrane without the pores described above, the oxygen gas will not mix with the hydrogen gas Hd. The first hollow fiber membranes P1 composed of this type of polymer electrolyte membranes refer to the non-porous water permeable membrane according to the appended claims.

5 [0020]

As shown in FIG. 2, the second humidifier 32, which is connected to the first humidifier 31 by a pipe 22, humidifies the air Ad supplied from the compressor 5 through a pipe 26. The air Ad undergone humidification, namely the humidified air Aw is supplied to the cathode 2a of the fuel cell 2 by a pipe 27.

10 The second humidifier 32 is structurally the same as the first humidifier 31. The second humidifier 32 differs from the first humidifier 31 in using second hollow fiber membranes P2 different from the first hollow fiber membranes P1. The second hollow fiber membranes P2 are housed in the hollow fiber membrane module 33.

The second hollow fiber membranes P2, which are housed in a bundle in the
15 housing 36 of the hollow fiber membrane module 33 for the second humidifier 32, are porous or composed of polymer membrane with many pores (diameter of 10 nm), in which the molecular diffusion can occur. This polymer membrane can permeate moisture through the pore by capillary condensation. Therefore, when the moistening off-gas MG containing much moisture flows inside the second hollow fiber
20 membranes P2 composed of the polymer electrolyte membranes and the air Ad containing almost no moisture flows outside of the second hollow fiber membranes P2 (see FIG. 3(a)), the moisture condensates on the inner circumferential surfaces of the second hollow membranes P2 or the moisture dispersed in the pores permeates into the second hollow membranes P2 by capillary condensation to ooze out on their outer
25 circumferential surfaces. And the moisture oozed out on the outer circumferential

surfaces is evaporated to be water vapor by the flow of the air Ad, which will mix with the air Ad to make the humidified air Aw.

The water permeable membrane composed of the polymer membrane is characterized in that it is capable of transporting the evaporated moisture reliably as well as permeating oxygen gas etc. other than moisture through the pores. The second hollow fiber membranes P2 refer to the porous water permeable membrane according to the appended claims. And the diameter of pore may be more than 10nm so long as the water molecule can permeate freely.

[0021]

10 The gas flow in the humidifying apparatus 3 will be described in the order of the gas for humidification MG, hydrogen gas Hd and air Ad.

The moistening off-gas MG containing much moisture, which is discharged as the cathode off-gas COG from the cathode 2a of the fuel cell 2, passes through the pipe 21 and is introduced into an off-gas inlet 38 of the first humidifier 31, part of the humidifying apparatus 3, then diverges into hollows of many first hollow fiber membranes P1 housed in the four pieces of hollow fiber membrane module 33. Part of the moisture contained in the moistening off-gas MG condensates on the internal circumferential surfaces of the first hollow fiber membranes P1, when it flows through the hollows of the first hollow fiber membranes P1. The condensed moisture is collected by the hydrogen gas Hd as described above.

The moistening off-gas MG coming out of the other end of the hollow fiber membrane module 33 is discharged through an off-gas outlet 40 of the first humidifier 31, and introduced into the second humidifier 32 through the pipe 22.

25 The moistening off-gas MG introduced into the second humidifier 32 diverges into the hollows of many second hollow fiber membranes P2 housed in the four pieces of hollow fiber module. Part of the moisture contained in the moistening off-gas MG

condenses on the inner circumferential surfaces of the second hollow fiber membranes P2, when it flows through the hollows of the second hollow fiber membranes P2. And part of the moisture diffuses into the pores of the second hollow fiber membranes P2. The moisture condensed or diffused in the pores is collected by the air Ad as described before. The moistening off-gas MG coming out of the hollow fiber module 33 is discharged from the second humidifier 32 into the atmosphere through the pipe 23.

[0022]

The hydrogen gas Hd is introduced into the hydrogen inlet 41 of the first humidifier 31 through an injector 11 and the pipe 24. It then enters the housing 36 of the hollow fiber membrane module 33 through the inlet 37a and flows in the longitudinal direction of the hollow fiber membrane module 33. The hydrogen gas Hd is humidified by receiving the moisture oozed out on the outer circumferential surfaces of the first hollow fiber membranes P1. Subsequently, it flows out through the outlet 37b and is discharged as the humidified hydrogen gas Hw through the hydrogen gas outlet 39, then introduced into the anode 2b of the fuel cell 2 through the pipe 25.

On the other hand, the air Ad is introduced into the second humidifier 32 of the humidifying apparatus 3 through the air compressor 5 and the pipe 26 and flows inside the hollow fiber membrane module 33. The air Ad is humidified to be the humidified air Aw by receiving the moisture oozed out on the outer circumferential surfaces of the second hollow fiber membranes P2 or diffused through the pores. The humidified air Aw discharged from the second humidifier 32 is introduced into the cathode 2a of the fuel cell 2 through the pipe 27. Though the second hollow fiber membranes P2 may possibly permeate gasses like oxygen gas, the mixture of the oxygen gas with the air Ad, which is to be humidified in the second humidifier 32, will not affect the fuel cell 2 adversely.

[0023]

The porous water permeable membrane used for the second hollow fiber membranes P2 generally has a good heat resistance and withstands if heated up to as much as 200 degrees Celsius. So the air Ad, the temperature of which is raised by the heats of compression when it is compressed in the compressor 5, can be introduced
5 into the second humidifier without cooling it.

If the temperature of the introduced air Ad is high, the moisture will easily evaporate on the outer circumferential surfaces of the second hollow fiber membranes P2, and also it is anticipated the quantity of water vapor the air Ad can contain will increase. So it will lead to the supply of more moisture to the fuel cell 2 and the
10 improvement of the efficiency of power generation. Further, since the pores of the second hollow fiber membranes P2 also serve as promoting the moisture permeation, they contribute to the improvement of the efficiency of power generation. The first hollow fiber membranes P1 composed of the non-porous water permeable membranes may be used for the second humidifier 32 instead.

15 [0024]

Another embodiment of the invention will be described with the reference to FIG. 4. The explanation of the same elements as those shown in FIG. 2 will be omitted, using the same numerals.

As shown in FIG. 4, a humidifying apparatus 40 includes the first and second
20 humidifiers 31, 32. The first humidifier 31 humidifies the hydrogen gas Hd and the second humidifier humidifies the air Aw. The embodiment is the same as that according to FIG. 2 except for the fact that the moistening off-gas MG is first introduced into the second humidifier and then into the first humidifier 31.

[0025]

25 The moistening off-gas MG is capable of supplying the larger amount of moisture to the fuel cell 2 with the air as carrier gas, since it humidifies the relatively

high temperature air Ad under the conditions of high gas temperature. Especially when the second humidifier 32 employs the second hollow fiber membranes P2 with pores, which have high water permeability, the moistening off-gas MG can supply a large amount of moisture to the fuel cell 2. Therefore, according to the embodiment, a
5 sufficient humidification of the cathode 2a is attained.

In this case, since the drop in the temperature of the moistening off-gas MG in the second humidifier 32 is small or on the contrary it is heated up by the air Ad, it is capable of humidifying the hydrogen gas Hd sufficiently in the first humidifier 31 placed after the second humidifier 32.

10 Because the hollow fiber membranes used for the first humidifier 31 are the hollow fiber membranes P1 of the water permeable membrane made of the non-porous polymer membrane same as the former embodiment, according to this embodiment the mixture of the oxygen gas with the hydrogen gas Hd will be prevented during the humidification of the hydrogen gas Hd. Also because the hollow fiber membranes used
15 for the second humidifier 32 are the hollow fiber membranes P2 of the water permeable membrane made of the heat resistant and porous polymer membrane same as the former embodiment, the air Ad of high temperature with the compression heats by the air compressor 5 can be introduced into the second humidifier 32.

[0026]

20 Another embodiment of the invention will be described with the reference to FIG. 5. The explanation of the same elements as those shown in FIG. 2 will be omitted, using the same numerals.

As shown in FIG. 5, the embodiment is the same as that shown in FIG. 2; a humidifying apparatus 50 includes a first and a second humidifiers 51 and 52, the first
25 humidifier 51 humidifies the hydrogen gas Hd and the second humidifier humidifies the air Aw, and the disposition of the first and second humidifiers 51 and 52. However,

according to the embodiment the humidifying apparatus 50 has a heating means to heat the gases. The heating means includes a heat exchanging means 53 in the first humidifier 51, a heat exchanging means 54 in the second humidifier 52 and a heat exchanger 55 provided in the middle of the pipe 22 between the first and second humidifiers 51, 52. The first and second humidifiers 51, 52 are the same as those shown in FIGS. 3(a) and 3(b) except for the heat exchanging means 53 and 54.

[0027]

The heating means of the humidifier 50 will be described in the order of the heat exchanging means 53, 54 and the heat exchanger 55.

10 The heat exchanging means 53 and 54 employ a jacket type device including a tube, which covers the outer circumferential surface of the hollow fiber membrane module 33 shown in FIG. 3(a). Circulating water CW is circulated in the tube from one to the other end of the hollow fiber membrane module 33 in its longitudinal direction. The circulating water CW is thus capable of heating the hydrogen gas Hd, air Ad, moistening off-gas MG, and the first and second hollow membranes P1, P2 by transferring the heat through the housing 36 of the hollow fiber membrane module 33. A circulating water line 56 connected to the fuel cell 2 performs the introduction and discharge of the circulating water CW into and from the heat exchanging means 53, 54. The heat exchanging means 53, 54 may not be limited to those shown in the figure so long as they can transfer the heats possessed by the circulating water CW to the hydrogen gas Hd etc.

[0028]

25 The heat exchanger 55, including a tube covering the pipe 22, in which the moistening off-gas MG flows after passing through the first humidifier 51, and a pipe winding spirally round the pipe 22, is placed between the first and second humidifiers 51 and 52. This heat exchanger 55 is capable of preventing the condensation of

moisture of the moistening off-gas MG to be introduced into the second humidifier 52 and promoting the reevaporation of it, thereby improving the efficiency of humidification of the air Ad in the second humidifier 52. The introduction and discharge of the circulating water CW into and from the heat exchanger 55 are also
5 performed by the circulating water line 56.

[0029]

The quantity of moisture to be contained in the hydrogen gas Hd and the air Ad can be increased by heating the moistening off-gas MG, the hydrogen gas Hd and the air Ad with the heating means. Therefore, since the heating means can help supply the
10 moisture to the solid electrolyte membrane of the fuel cell 2 stably and increase the proton conductivity so that the number of protons (hydrogen ion) passing through the solid electrolyte membrane will increase and the efficiency of electrical power generation will be improved.

The circulating water CW is cooled with the heat exchange by the heat
15 exchanging means 53, 54 and the heat exchanger 55. And the cooled circulated water CW is reused for cooling the fuel cell 2, thus achieving an efficient recycling of the waste heat of the fuel cell 2.

[0030]

It will now be appreciated from the foregoing description that the present
20 invention is not limited to the particular illustrated embodiments discussed above and may be carried out in various modified forms. For example in the humidifying apparatus 3, the first and second humidifiers 31 and 32 can be placed in parallel for the flow of the moistening off-gas MG instead of in series shown in FIGS. 2, 4 and 5.

The water permeable membrane is not limited to the hollow fiber membranes
25 P1 and P2, but arbitrary shapes such as a sheet can be used as substitute.

Though the cathode off-gas COG has been used for the moistening off-gas MG, the anode off-gas AOG can be an alternative when it contains much moisture. In this case, the non-porous water permeable membrane would be preferable for the second humidifier 32, which humidifies the air Ad, since the moistening off-gas MG possibly
5 contains the hydrogen gas Hd before reaction.

[0031]

The heating means may be provided only for the first humidifier 51, the second humidifier 52 or the pipe 22. Also it may be provided for the pipe 25 between the fuel cell 2 and the first humidifier 51, or the pipe 27 between the fuel cell 2 and the second
10 humidifier 52. Especially when the pipes 25 and 27 are heated, the humidified hydrogen gas Hw and humidified air Aw will be prevented from being cooled down to condense in the pipes 25 and 27 before they are supplied to the fuel cell 2.

Further, the heater with a given structure may be selected in addition to the heat exchanging means 53, 54 and the heat exchanger 55. The use of heater will enable a
15 sufficient supply of moisture to the solid electrolyte membrane of the fuel cell 2, since the moistening off-gas MG, the hydrogen gas Hd and the air Ad are heated up to high temperature.

A cooling device to cool down the air Ad to a given temperature may be placed between the air compressor 5 and the second humidifier 52. Even if the temperature of
20 the air Ad coming out of the compressor 5 is higher than the required value, it will be cooled down to help maintain the durability of the water permeable membrane.

[0032]

[EFFECTS OF THE INVENTION]

The invention according to the appended claim 1 of the present invention
25 employs the non-porous water permeable membrane, which permeates not gases like the oxidant gas but only the moisture so as to separate the fuel gas and the oxidant gas,

when the fuel gas to be supplied to the anode is humidified with the moisture contained off-gas discharged from the fuel cell. Therefore, the degradation of the electrodes resulting from the reaction between the proton (hydrogen gas) and the oxygen gas at the anode electrode of the fuel cell can be prevented by humidifying the fuel gas as well as the improvement of the efficiency of electrical power generation by increasing the proton conductivity of the solid electrolyte of the fuel cell.

The invention according to the appended claim 2 provides the humidification with the porous water permeable membrane for the oxidant gas before supplying it to the cathode in addition to the invention according to claim 1. It will humidify the oxidant gas efficiently and improve the efficiency of the electrical power generation.

In the invention according to the appended claim 3, the humidifier for the fuel cell and the hydrogen gas and the humidifier for the oxidant gas are placed in series relative to the flow of the off-gas so that the humidification of the respective fuel and oxidant gases are performed efficiently.

The invention according to the appended claim 4 enables humidifying the respective anode and cathode of the fuel cell sufficiently, and especially preventing the gas content of the off-gas from mixing into the fuel gas. They are attained by the method that the off-gas discharged from the fuel cell is introduced into the humidifying apparatus, and the fuel gas is humidified by the non-porous water permeable membrane, on the other hand the oxidant gas by the water permeable membrane.

The invention according to the appended claim 5 allows humidifying the fuel gas reliably with the prevention of the mixture of gases to attain a stable and highly efficient electrical power generation, since it employs the non-porous water permeable membrane used for the fuel cell system, which has ion hydration.

The invention according to the appended claim 6 allows humidifying the oxidant gas reliably to attain a stable and highly efficient electrical power generation, since it employs the porous water permeable membrane used for the fuel cell system, which has capillary condensation.

5 [BRIEF DESCRIPTION OF DRAWINGS]

[Fig.1]

Fig.1 is an overall view illustrating the structure of a fuel cell system according to the preferable embodiment of the present invention.

[Fig.2]

10 FIG. 2 is a view illustrating the structure of a fuel cell and a humidifying apparatus according to the preferable embodiment of the present invention.

[Fig.3]

Fig.3 (a) is a view showing the longitudinal section of a first humidifier. Fig.3 (b) is a perspective view of a first humidifier.

15 [Fig.4]

FIG. 4 is a view illustrating the structure of a fuel cell and a humidifying apparatus according to another preferable embodiment of the present invention.

[Fig.5]

20 FIG. 5 is a view illustrating the structure of a fuel cell and a humidifying apparatus according to another preferable embodiment of the present invention.

[EXPLANATIONS OF LETTERS OR NUMERALS]

1	Fuel cell system
2, 40, 50	Humidifying apparatus
5	Air compressor
25 31, 51	First humidifier
32, 52	Second humidifier

	33	Hollow fiber membrane module
	53, 54	Heat exchanging means
	55	Heat exchanger
	P1	First hollow fiber membrane (non-porous water permeable membrane)
5	P2	Second hollow fiber membrane (porous water permeable membrane)

[DOCUMENT] Drawings

[FIG. 1]

[FIG. 2]

[FIG. 3]

5 [FIG. 4]

[FIG. 5]

[DOCUMENT] ABSTRACT

[ABSTRACT]

[PROBLEM]

5 The object of the invention is to provide a fuel cell system, in which a humidifying apparatus is equipped to supply the sufficient moisture to the solid electrolyte membrane of a fuel cell, and to prevent the mixture of fuel and oxidant gases in the apparatus.

[MEANS FOR SOLUTION]

10 The hydrogen gas Hd supplied to the anode 2b of the fuel cell 2 is humidified in the first humidifier 21 and the air Ad supplied to the cathode 2a is humidified in the second humidifier 22. The first humidifier 21 has the non-porous water permeable membrane, which permeates only the moisture of the cathode off-gas COG discharged from the cathode 2a of the fuel cell 2, on the other hand the second humidifier 22 has the porous water permeable membrane, which permeates the moisture of the cathode
15 off-gas COG.

[CHOSEN DRAWING] FIG. 2